

JANOME

OVERLOCKER SERIES



ML644D

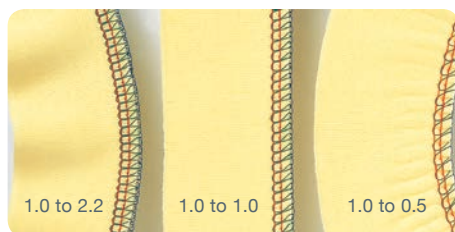
ML 644D Features

Adjustable cutting width	Numbered tension dials
Automatic tension release	One hand thread cutter
Lint catcher & accessory box	Retractable upper knife
Seam type: 2, 3 and 4 thread overlock	Snap-on feet
Differential feed ratio 0.5 - 2.2	At-a-glance threading chart
Colour coded thread guides	Needle guard, front and back
Easy rolled hem changeover	Optional attachments
Length control	Seam widths: 3.5mm (narrow)
Lower looper easy threading mechanism	7.5mm (wide), 2.0mm (rolled hem)
Lower looper pre-tension setting slider	Dust cover
Maximum speed 1300 S.P.M	

Range of Differential Feed Ratio

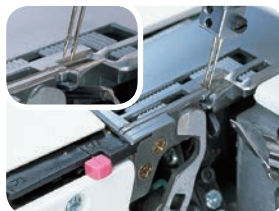
Stretched edges on knit fabrics are prevented by setting the differential feed dial between 1.0 and 2.2.

Puckered edges on fine woven fabrics are prevented by setting the differential feed dial between 0.5 and 1.0.



Lay-in Thread Tension Dial

The concealed threading path assures stable sewing results.



Easy Rolled Hem Change-Over

No need to change the needle plate for rolled hemming. Just slide the needle plate setting knob to "R" position to convert the plate for rolled hemming.



Differential Feed

The differential feed device is designed to prevent fabrics from puckering or stretching. Both stitch length and differential feed dials can be set at any time, even while sewing.



2 Thread Overlocking

For rolled hem stitch with thick thread, flat lock stitch, and when overlocking stretch or lightweight fabrics.

JANOME

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